



Dart Aerospace Ltd.
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D4635-044
Job Sheet 191339



008384

Part No: D4635-044

Job Qty: 1 ea

Part Name: Aft Ceiling Panel Assembly, RH



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 2/27/19

Job Tracking No: siop

Due Date: 3/29/19

Created By: Linda Lacelle

Type: Stock

Description:

Note: DWG D4635 REV F SHEETS 7,8 IPP Rev. A 12/08/09 New Issue DL IPP Rev B 12/11/08 Doc Release DL IPP Rev. C Dwg. Update 13/07/09 DL ver: DD IPP Rev D Dwg Update 13/12/09 DL Ipp Rev. E Dwg Update 14/01/09 DL IPP Rev. F Dwg. Update 15/01/27 DL

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time
90	Start up Operation	1 Ea	3/29/19	3/29/19	0.00	0.00	Start Up Small Fab	
100	Small Fab	1 pcs	3/29/19	3/29/19	0.00	1.00	Small Fab	
110	Small Fab	1 pcs	3/29/19	3/29/19	0.00	0.00	Small Fab	
120	QC	1 pcs	3/29/19	3/29/19	0.00	0.00	QC5	
130	Packaging	1 pcs	3/29/19	3/29/19	0.00	0.00	Packaging3	
140	QC21-SA	1 Ea	3/29/19	3/29/19	0.00	0.00	QC21	

Part Op 100 - *** APPLY A 3/16" SEEM OF PLASTIC-WELD 2 ON TOTAL LENGTH OF PART ON EACH SIDE OF LIGHT, LET
Descriptions: DRY FOR ONE HOUR*** PLASTIC-WELD 2 BATCH: _____ 1- Assemble as per Dwg D4635-042 2-
Install No Smoking & Seat belt symbols 3-Install led lights 4- Install air valves 5-Install wiring harness

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4635-144	Aft Ceiling Replacement Panel Assembly, RH	1 pcs (1 ea)	90-Start up Operation	5161381
D4646-1	Plenum Cap Assembly	1 pcs (1 ea)	90-Start up Operation	5138377
D4652-3	Mounting Nut	1 pcs (1 ea)	90-Start up Operation	5153919
D4652-5	Air Valve, 1.25 Id Disk Type	1 pcs (1 ea)	90-Start up Operation	5153960
D4655-1	Speaker	1 pcs (1 ea)	90-Start up Operation	5153324
D4708-9	Lanyard	1 pcs (1 ea)	90-Start up Operation	5001836
D4728-046	RH Cabin Speaker #3	1 pcs (1 ea)	90-Start up Operation	5018476
D4743-1	Speaker Grill	1 pcs (1 ea)	90-Start up Operation	5008578
MS21044-N08	Nut	4 Ea (4 ea)	90-Start up Operation	5008578
MS21919-WDG8	Clamp	3 Ea (3 ea)	90-Start up Operation	5005142
MS24693-BB51	Screw	4 Ea (4 ea)	90-Start up Operation	5034157
NAS1149DN832J	Washer	4 Ea (4 ea)	90-Start up Operation	5034111

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D4635-144	1	0	0
	D4646-1	1	32	0
	D4652-3	1	232	0
	D4652-5	1	30	0
	D4655-1	1	23	0
	D4708-9	1	29	0
	D4728-046	1	6	0
	D4743-1	1	23	0
	MS21044-N08	4	191	0
	MS21919-WDG8	3	161	0
	MS24693-BB51	4	685	0
	NAS1149DN832J	4	1,043	0
Part Specifications				
Specifications could not be found.				

Plex 2/27/19 10:23 AM dart.lacelle.linda



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Container No: S162104



Part: D4635-044

Job No: 191339

Serial No/Batch: S162104

Revision: F

Inspector:

Exp Date:

Instructions: Various STC's

Date: 03/13/19